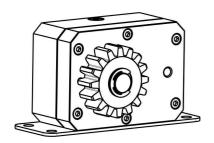
AB Tecno Srl

Via Cicogna 95 40068 San Lazzaro di Savena (BO) Tel: +39 051 6259580 fax: +39 051 6259600 info@abtecno.com www.abtecno.com

1. Descripción

CONTROLGIR 30 - APE-147/4009

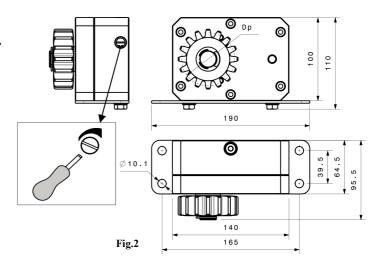


The CONTROLGIR-30 rotating brake has been designed to regulate and control the speed of the door or gate in installations when the door or gate is not hung vertically and opening or closing must be controlled against gravity for safety reasons. The shock absorber only provides resistance in one rotational direction; the opposite direction has free movement.

This accessory can be used on automatic doors or gates with a module 6 rack. CONTROLGIR-30 is made of anticorrosive materials, aimed to be used outdoors.

2. Dimensions and technical characteristics.

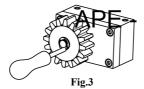
CONTROLGIR-30	
M4	
Z16	
Dp 64	
:	SILICONE 3000
-15ºC +70ºC	
30 Nm	
LEFT OR RIGHT	
YES	
	M4 Z16 Dp 64

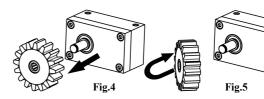


3. Assembly instructions.

3.1 Changing brake direction.

To change the brake direction you must remove the cir-clip (Fig.3), remove the cog (Fig.4) turn it round as per (Fig.5). Replace the cir-clip.



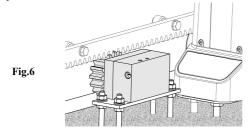


3.2 Assembly.

CONTROLGIR-30 must be placed as close as possible to the control mechanism (Fig.6) and adjusted to the correct height, leaving one millimeter of clearance between the cog and the rack (Fig.7).

The speed setting on a non-motorized gate must be a maximum of 12 m/min (meters per minute).

The speed adjustment in a motorized door must take the same time or 2 seconds less than with the motor, without considering the soft stop.



1 mm

3.3 Calculation.

Inclination angle ß

Fig.8

$M[Nm] = P \times \sin \beta \times D$

P = weight of the door in Newton (9.8N=1Kg)

 β = inclination in degrees

D =module constant.

Module 4 = 0.032

Module 5 = 0.0325

Module 6 = 0.038

Example for calculation:

CONTROLGIR-30 can be used on doors which weigh 700 kg , and have an inclination of $5^{\rm o}$ and a rack M4?

 $P = 9.8 \times 700 \text{kg} = 6860 \text{ Newton}$

M = 6860 Newton x sin5 x 0.032 = 19.13 Nm

19.13 Nm is less than 30 Nm (maximum allowed), and is thus the brake would be suitable for this installation.